



日 晃 機 械 工 業 有 限 公 司

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Automatic All Electric Driven Multi Layer Blowing Machine

Description	Unit	EBMC-4T	EBMC-6T	EBMC-8T	EBMC-10T	EBMC-12T	EBMC-16T	EBMC-18T	EBMC-20T	EBMC-25T	EBMC-35T	EBMC-50T
Article Size (Max.)	ℓ	0.25	0.5	1	2*	5	5*	10	20	25	30	50
Platem Size (W×H)	mm.	230×260	320×350	320×430	320×430	400×460	400×460	500×560	540×600	540×610	540×623	800×800
Daylight opening (Min/Max.)	mm.	206/316	260/480	260/480	260/480	260/500	260/500	261/510	510/950	510/950	510/950	610/1150
Inner layer extruder	mm.	30	30	40	40	50	50	60	75	75	75	90
Regring layer extruder	mm.	50	60	60	60	60	60	75	90	90	100	100
Outter layer extruder	mm.	30	30	40	40	50	50	60	75	75	75	90
View strip extruder	mm.	30	30	30	30	30	30	30	30	40	40	NA
Plasticizing Output rate	kg/h	40	48	115	115	130	130	236	450	450	500	500
Reducer gear box		1 : 25	1 : 25	1 : 25	1 : 25	1 : 25	1 : 25	1 : 25	1 : 25	1 : 25	1 : 25	1 : 25
Hydraulic system optional	HP	NA	NA	NA	NA	NA	NA	NA	3**	5**	5**	5**
Dry cycle	sec.	0.5	1.2	1.2	2.0	2.0	2.0	2.2	3.5	3.5	4.2	4.5
Maximun close speed	mm/sec	500	500	500	500	500	500	500	500	500	500	500
Average power consumption	KWH	10.2	11.5	13	23.5*	19	26.9*	30	54.7	56.5	60.5*	75
Pneumatic	Bar	8	8	8	8	8	8	8	8	8	8	8
Machine length	mm.	3290	4400	520	530	542	542	5520	6700	6700	6880	7100
Machine width	mm.	3458	3955	4668	4700	48785	48785	4480	4340	4350	5385	6010
Machine height	mm.	3142	3025	3535	3850	3895	3895	3825	4425	4450	4368	5200
Machine weight	ton	6	7.5	9.5	11	16	18	21.6	28	32	38	45

* Multi layer (4 layers)

** Provide Utility hydraulic actuator use only.